

Technical BULLETIN

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2002 SXV700G, SXV700ERG

Hood & Belly Pan Misalignment & Hood Cracking

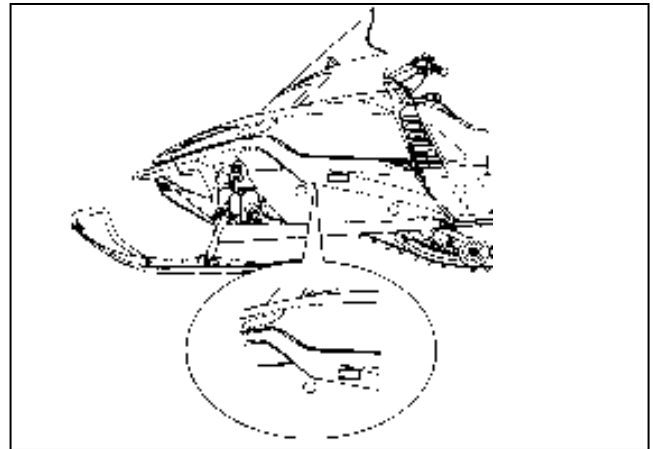


INTRODUCTION

Problem: When riding in rough trail conditions, the hood can become dislodged and misaligned with the belly pan.

Cause: Belly pan flexing.

Remedy: Modify the hood and belly pan to prevent misalignment and hood cracking.



DEALER ACTION SUMMARY

Unsold

Units: At Predelivery Inspection (PDI), modify all units in the affected range.

Sold Units: Please contact your customers to arrange a convenient time to have this free service performed.

NOTE: If the hood locating channels are cracked, do not replace the hood. Performing the modification should remove the cracked area of the hood channel. In the future, if installing a new hood on a machine, be sure to perform this modification to the hood prior to installation.

Parts

Required: None.

Warranty: Submit a Service-Per-Bulletin (90 Code) Warranty Request for labor reimbursement.



AFFECTED RANGE

All SXV700G/ERG models.

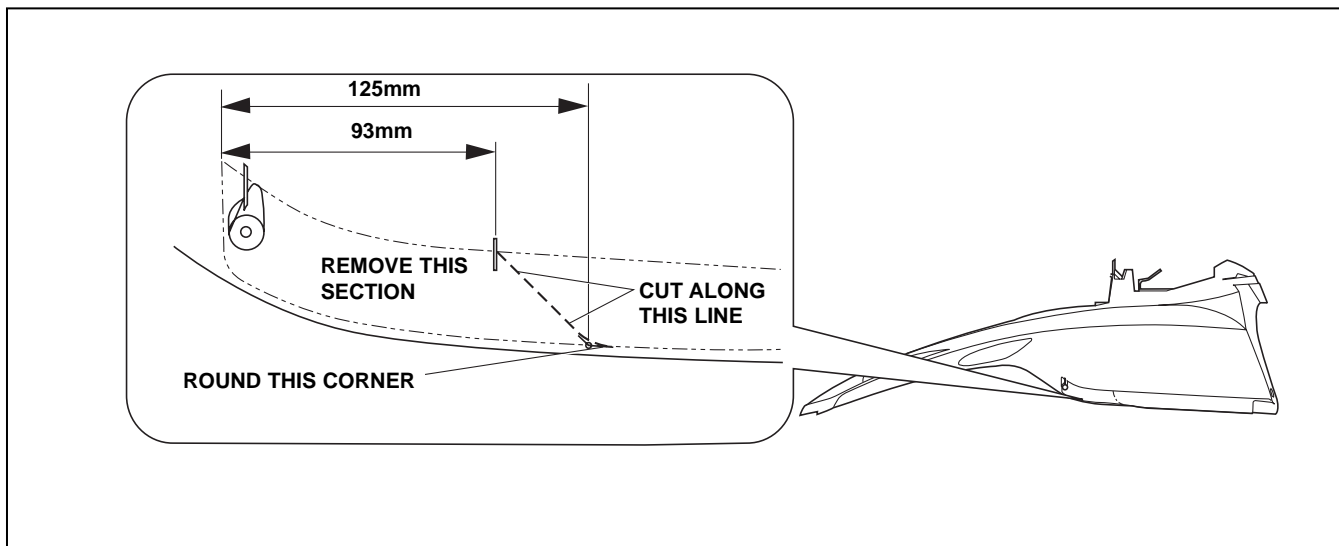


SERVICE PROCEDURES

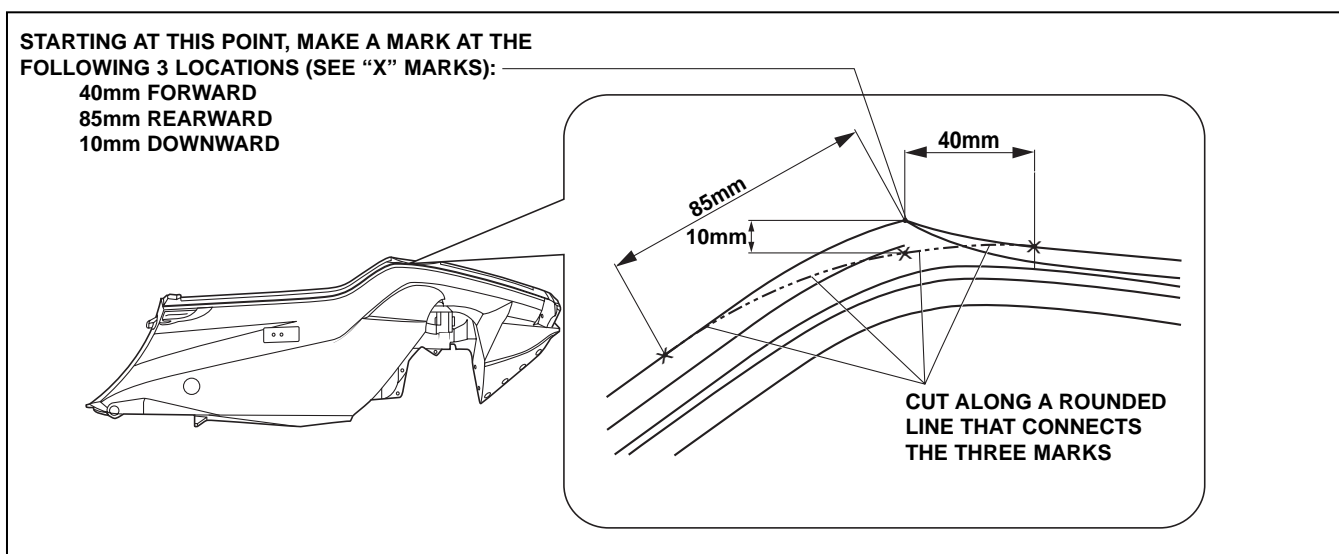
Using hand tools (e.g., utility knife or box cutter) perform the following procedure.

NOTE: Final material removal should be done with a file or sandpaper.

1. **Hood Modification:** Remove a section of the forward inside edges of both right-hand (RH) and left-hand (LH) locating channels as shown in the illustration below:



2. **Belly Pan Modification:** Remove a section of both right-hand (RH) and left-hand (LH) sides of the belly pan as shown in the illustration below. Take care not to remove excess material to avoid a gap between the hood and belly pan.



WARRANTY INFORMATION

Service of all units is authorized regardless of warranty status. To receive credit for labor after completion, submit a Service-Per-Bulletin Warranty Claim using Problem Code **90RE**. The labor allowance for this modification is **0.5 hr**.