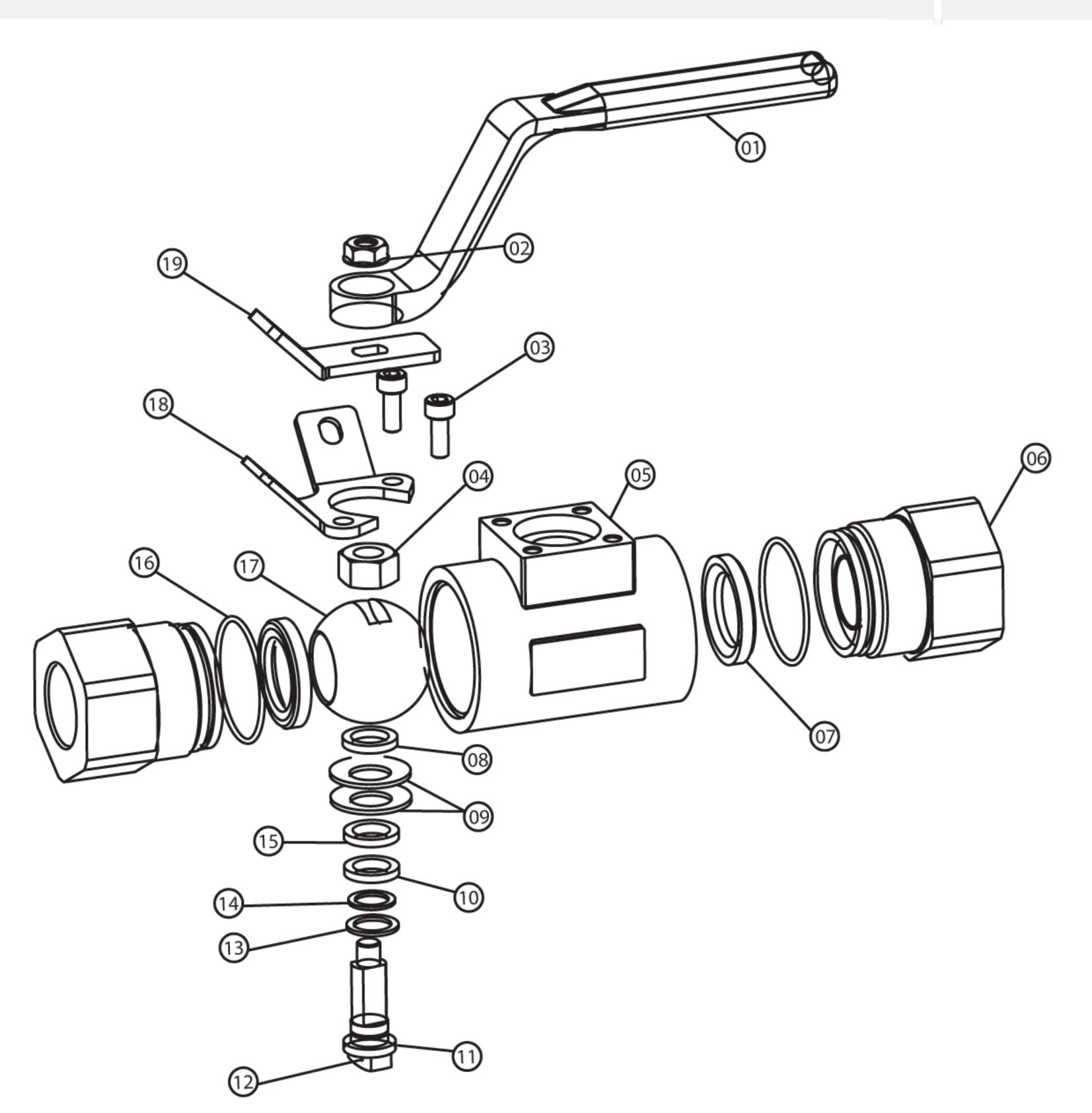
L60, L Block, 27th Street Anna Nagar East, Chennai - 600102 *Tel*: 044 - 26633000 Fax: 044 - 26633607 *Mail:* info@teknomec.com Web: www.teknomec.com





T Series Class 2500 3-pc reduced port / full port forged CS ball valve

HTR-3AT-6, HTR-3LT-6, HTF-3AT-6, HTF-3LT-6





Specification

- Size range: ¾"~3" (Reduced port), ¼"~2" (Full port)
- **Rating:** 6000 psi WOG (Class 2500)
- Construction: Three-piece body, with floating ball design
- Flow bore: Reduced port / Full port

Product features

- NPT connection according to ANSI B1.20.1
- Blowout-proof stem
- API 607 5th Edition fire-safe test approved
- Valves comply with NACE MR0175
- Mounting pad to actuator complied with ISO 5211
- Anti-static design

accital list				
No.	Part name	Material	Qty	Remarks
1	Handle	Ductile iron	1	
2	Handle nut	Carbon steel plated	1	
3	Cap screw	Carbon steel plated	2	
4	Gland nut	Carbon steel plated	1	
5	Body	A105N	1	Optional material: A350 Gr. LF2
6	Cap	A105N	2	Optional material: A350 Gr. LF2
7	Seat	Peek	2	
8	Lock washer	Stainless steel 304 / A276	1	
9	Belleville washer	Stainless steel 301	2	
10	Packing	Graphite	1	
11	Stem	Stainless steel 316 / A276	1	
12	Spring & Pin	Stainless steel 304 / A276	1	
13	Thrust washer	Peek	1	
14	Stem O-ring	HNBR	1	Only for sizes larger than 1 1/2"
15	Gland	Stainless steel 304 / A276	1	
16	Body O-ring	Viton	2	
17	Ball	Stainless steel A351 Gr. CF8M	1	
18	Gland flange	Carbon steel plated	1	
19	Stopper plate	Carbon steel plated	1	

Material list

L60, L Block, 27th Street

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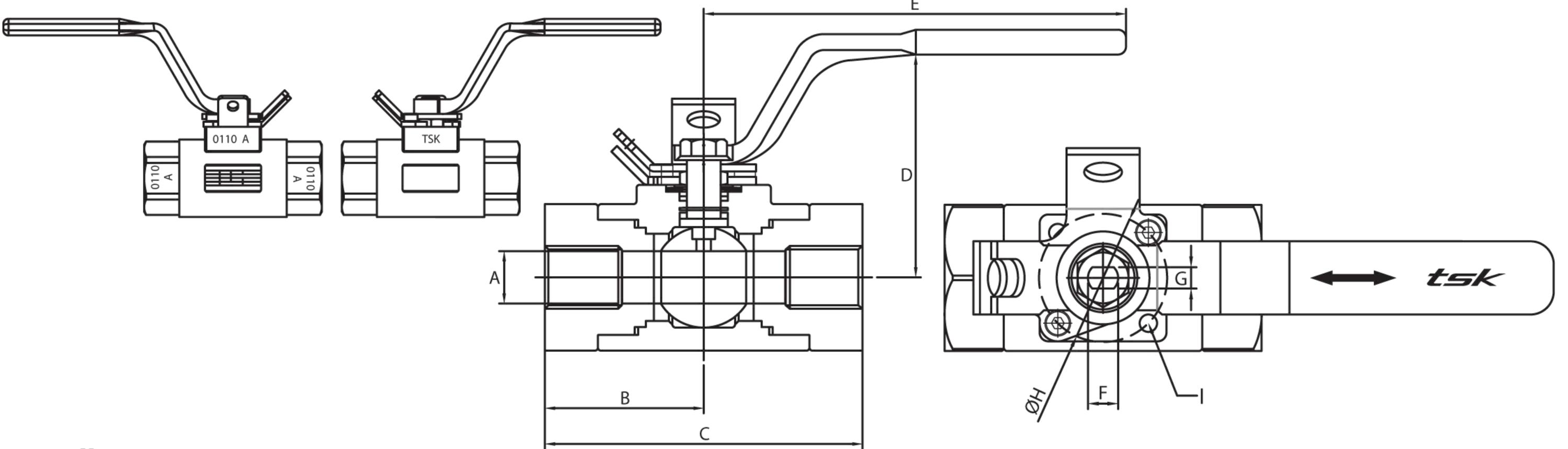
Anna Nagar East, Chennai - 600102



TSK Metal Industrial Co., Ltd.

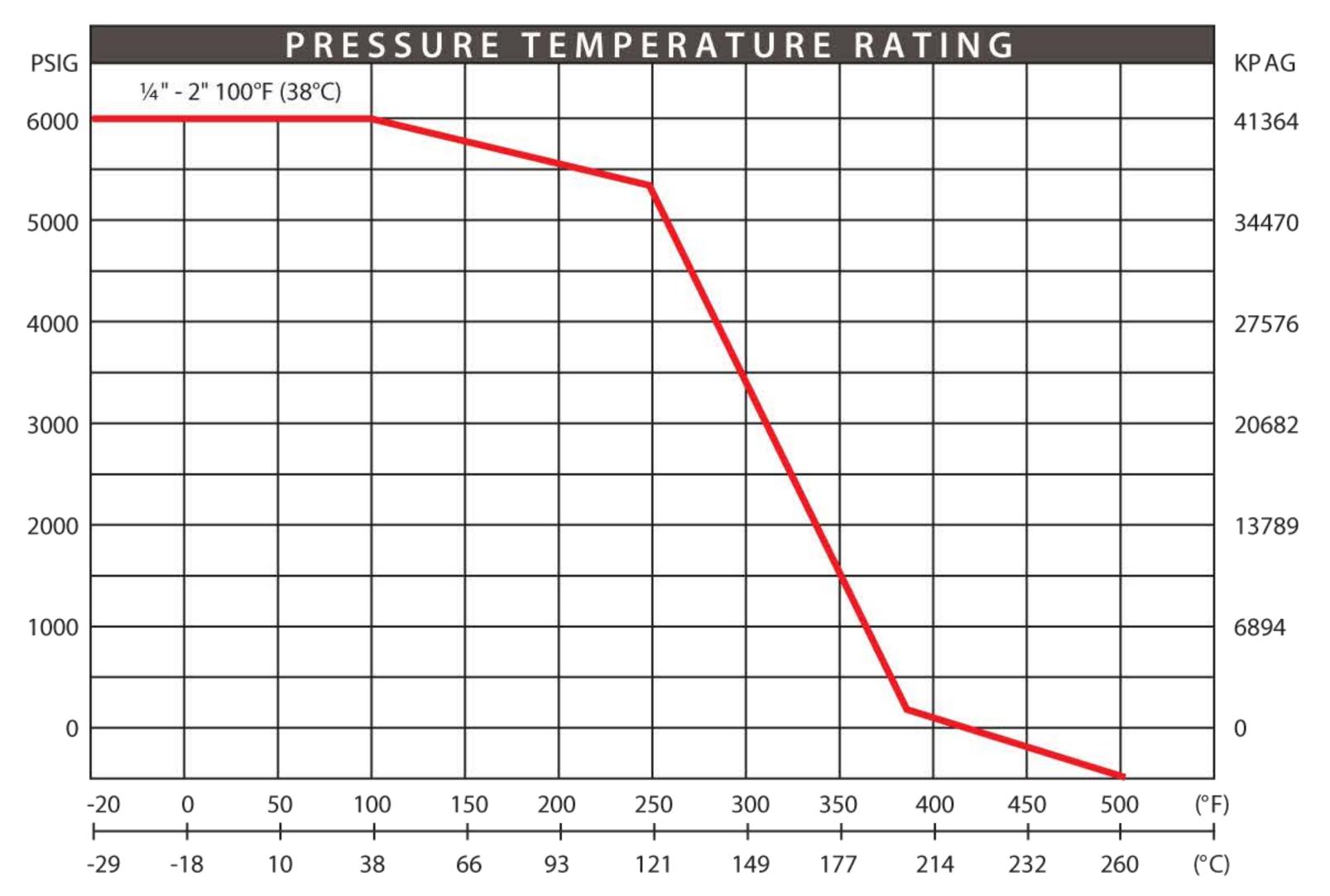
T Series Class 2500 3-pc reduced port / full port forged CS ball valve

HTR-3AT-6, HTR-3LT-6, HTF-3AT-6, HTF-3LT-6



Full port

•								
DIMENSIONS								
size	8	10	15	20	25	40	50	
mm/in	1/4	3/8	1/2	3/4	1	1 ½	2	
Α	12.7	12.7	12.7	22.2	24.0	38.1	50.0	
mm/in	0.50	0.50	0.50	0.87	0.94	1.50	1.96	
В	49.0	49.0	55.5	54.0	66.5	79.5	79.5	
mm/in	1.93	1.93	2.19	2.13	2.62	3.13	3.13	
С	98.0	98.0	111.0	108.0	133.0	159.0	159.0	
mm/in	3.86	3.86	4.37	4.25	5.24	6.26	6.26	
D	83.0	83.0	83.0	112.0	116.0	143.0	177.0	
mm/in	3.27	3.27	3.27	4.41	4.57	5.63	6.97	
E	122.0	122.0	122.0	172.0	172.0	279.0	302.0	
mm/in	4.80	4.80	4.80	6.77	6.77	10.98	11.89	
F	12.0	12.0	12.0	13.0	13.0	19.0	20.0	
mm/in	0.47	0.47	0.47	0.51	0.51	0.75	0.79	
G	8.0	8.0	8.0	8.0	8.0	12.0	14.0	
mm/in	0.32	0.32	0.32	0.32	0.32	0.47	0.55	
Н	36	36	36	36	36	50	50	
mm/in	1.417	1.417	1.417	1.417	1.417	1.968	1.968	
1	M6	M6	M6	M6	M6	M8	M8	
ISO 5211	F03	F03	F03	F03	F04	F05	F07	

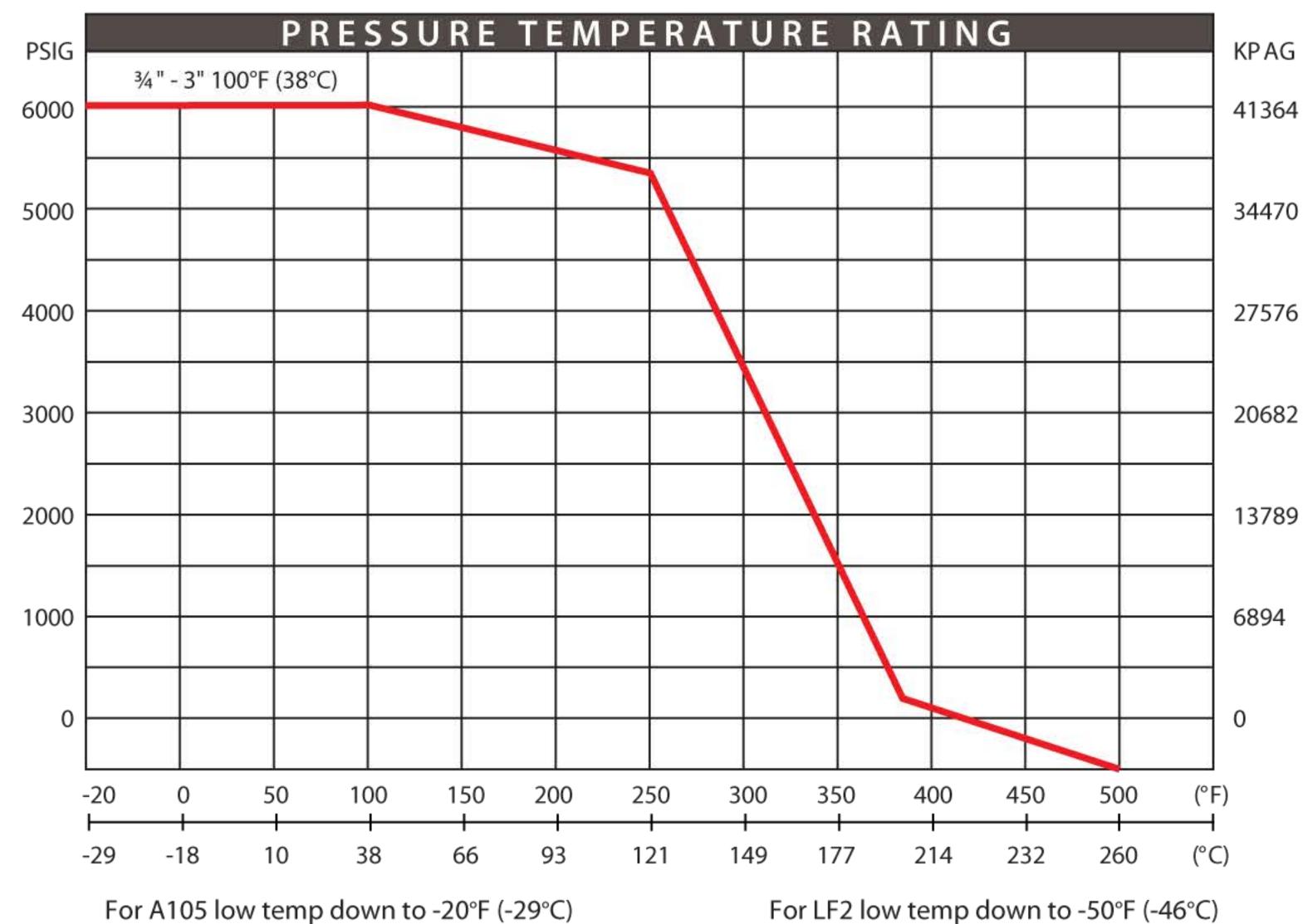


For A105 low temp down to -20°F (-29°C)

For LF2 low temp down to -50°F (-46°C)

Reduced port

		DIM	ENSIO	NS		
size	8	10	15	20	25	40
mm/in	3/4	1	1 1/4	1 ½	2	3
Α	12.7	22.2	22.0	32.0	38.1	50.0
mm/in	0.50	0.87	0.87	1.26	1.50	1.96
В	55.0	66.5	76.0	79.5	92.0	127.0
mm/in	2.19	2.62	2.99	3.13	3.62	5.00
C	111.0	133.0	152.0	159.0	184.0	254.0
mm/in	4.37	5.24	5.98	6.26	7.24	10.00
D	83.0	112.0	112.0	138.0	143.0	177.0
mm/in	3.27	4.41	4.41	5.43	5.63	6.97
E	122.0	172.0	172.0	279.0	279.0	302.0
mm/in	4.80	6.77	6.77	10.98	10.98	11.89
F	12.0	13.0	13.0	19.0	19.0	22.0
mm/in	0.47	0.51	0.51	0.75	0.75	0.79
G	8.0	8.0	8.0	12.0	12.0	14.0
mm/in	0.32	0.32	0.32	0.47	0.47	0.55
Н	36	36	36	50	50	70
mm/in	1.417	1.417	1.417	1.968	1.968	2.756
	M6	M6	M6	M8	M8	M8
ISO 5211	F03	F03	F03	F05	F05	F07



For LF2 low temp down to -50°F (-46°C)